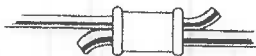
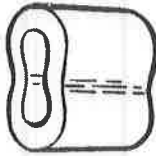


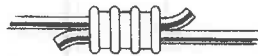
FOUR GROOVE SPLICING TOOL NO. 2154

DARE Oval Splicing Sleeves

USE TO LAP SPLICE TWO WIRES



DP 1-2
DP 2-3



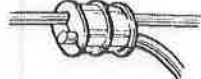
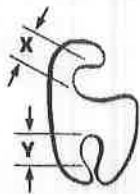
DP 3-4
DP 4-5

To lap splice or end loop ordinary wire, use one splicing sleeve. For high tensile wire, use three sleeves per splice and two sleeves per loop.

Use to improve the installation and repair of all common sizes and types of fence wire. Properly made splices approach and often exceed the breaking strength of the wire. Consult the chart for the sleeve needed. Use the corresponding slot in the tool. After crimping, check the compressed sleeve with the enclosed gauge. Sleeve should enter the gauge. Adjust the tool if needed.

WIRE SIZE	WIRE DIAMETER	NEW NO./OLD NO. SLEEVE NUMBER	NUMBER OF CRIMPS PER SLEEVE
7 Gauge	.177	DP 5-6 / FW-5-6*	3
9 Gauge	.148	DP 4-5 / FW-4-5	3
10 Gauge	.135	DP 3-4 / FW-3-4	3
11 Gauge	.121	DP 3-4 / FW-3-4	3
12½ Gauge	.099	XL 2-3	2
12½ Gauge	.099	DP 2-3 / FW-2-3	1
14 Gauge	.080	DP 1-2 / FW-1-2	1
15½ Gauge	.067	DP 1-2 / FW-1-2	1
12½ Barbed	Two .099	DP 4-5 / FW-4-5	3
13½ Barbed	Two .086	DP 4-5 / FW-4-5	3
14 Barbed	Two .080	DP 3-4 / FW-3-4	3
15½ Barbed	Two .067	DP 3-4 / FW-3-4	3

DARE Wire Tap



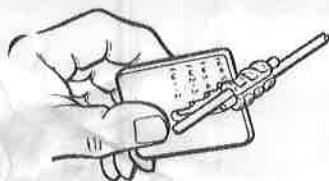
Not a splice. Use to connect hookup or grounding wire to fence.

FENCE TAP NEW NO. / OLD NO.	FENCE WIRE IN SLOT "X"	TAP WIRE IN SLOT "Y"	NUMBER OF CRIMPS
DPT 3-4 / FWT-3-4	12½ Ga. (.099 to 14½ Ga. (.076) and 15½ Barbed (Two .067)	12 Ga. (.106) to 16 Ga. (.062)	2
DPT 4-5 / FWT-4-5	12½ Barbed (Two .099) to 15½ Barbed (Two .067)	12 Ga. Fence Wire (.106) to 8 Ga. (.162)	2

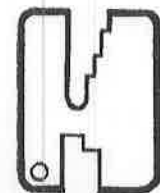
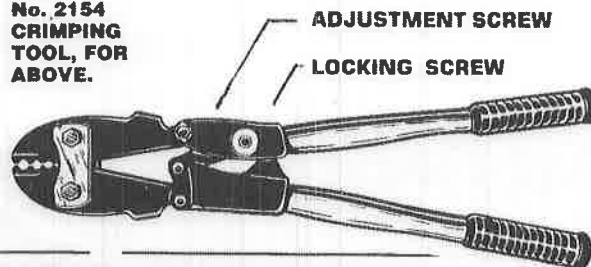
Tool Adjustment

Open handles. Loosen locking screw two turns. Turn adjustment screw ½ of a turn clockwise. Crimp sleeve on two wires and check with gauge. Adjust more if necessary. Tighten the locking screw.

Clean and oil periodically.



DARE No. 2154 CRIMPING TOOL, FOR ABOVE.



SLEEVE GAUGE

* 3 - 56 Special Tool Required



DARE PRODUCTS, INC.
860 Betterly Rd.
Springfield, MI 49037 USA

Your No. 2154 Crimping Tool has a one year warranty from the date of purchase. If at any time during the first year of use the tool does not work for any reason (except obvious abuse), Dare will promptly replace it with a rebuilt tool at no cost. Call 800-922-3273.

